

# CATHODIC PROTECTION RECTIFIER SPECIFICATION

## SLIMLINE AIR-COOLED LINE



**INTEGRATED RECTIFIER TECHNOLOGIES, INC.**

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This specification shall outline the features of the Integrated Rectifier Technologies, Inc. Slimline Air-Cooled Cathodic Protection Rectifiers.

## **1.0 GENERAL**

- 1.1 The Slimline rectifiers are manufactured in accordance with the following applicable standards:
  - a) Canadian Standards Association (CSA) Specifications:
    - C 22.2 / No. 0 – General Requirements
    - C 22.2 / No. 66 – Specialty Transformers
    - C 22.2 / No. 94 – Special Purpose Enclosures
    - C 22.2 / No. 107– General Use Power Supplies
  - b) National Electrical Manufacturers Association (NEMA) Standard No. 250.
  - c) Canadian Electrical Code (CEC) & National Electrical Code (NEC).
- 1.2 The rectifiers are designed to meet or exceed the National Association of Corrosion Engineers (NACE) criterion for Cathodic Protection use.
- 1.3 The Slimline rectifiers are available with a 115 Volt, single-phase AC input at an input frequency of 60 Hz. The rectifier shall be designed to provide rated DC output with an AC input at 5% below the nominal level specified and such that an AC input of 10% above nominal AC input voltage shall not damage any rectifier components.
- 1.4 The rectifiers are designed to operate in an ambient range of  $-50^{\circ}\text{C}$  ( $-58^{\circ}\text{F}$ ) to  $+45^{\circ}\text{C}$  ( $113^{\circ}\text{F}$ ).

## **2.0 ENCLOSURE**

- 2.1 The Slimline air-cooled enclosures are constructed in accordance with CSA requirements for outdoor weatherproof, "Type 3R" enclosures. This shall be equivalent to NEMA 3R standards.
- 2.2 The Slimline enclosures are constructed from 14 gauge mill galvanized steel and finished with 3-5 mils of white, fusion bond, polyester powder paint. The enclosures are vented to allow for natural air convection and all openings shall be screened against insects and debris. The enclosures are supplied with suitably sized wall / pole mounting brackets and also, suitably sized conduit knockouts to allow for connection of AC and DC field cabling. The single, front opening door of the enclosure is hinged on the left side and has a medium duty, lockable draw latch on the right side that will accept a maximum 3/8" (9.5mm) padlock. The draw latch is constructed of zinc dichromate plated steel.

## **3.0 CONTROL METHOD**

- 3.1 The Slimline air-cooled rectifiers are designed for manual, Constant Voltage control via variable transformer adjustment. The adjustment knob of the variable transformer is easily accessible from the front of the rectifier instrument panel.

#### **4.0 MAIN TRANSFORMER / ADJUSTMENT**

- 4.1 The Slimline air-cooled rectifiers are equipped with a full isolation type transformer designed to interact with the variable transformer to allow for near stepless output adjustment.
- 4.2 The transformer is designed to operate properly at 115% of the specified rated output to allow for reserve capacity.
- 4.3 The main transformer is equipped with separate, isolated primary and secondary windings. The transformer windings are constructed from heavy polythermaleze (HPTZ) insulated magnetic wire with a minimum cross sectional area of 800 circular-mils per ampere of rated current. The transformer core is constructed from interleaved, "E" & "I" type, grain-oriented steel laminations for maximum permeability. For transformers utilizing 29 gauge laminations, a design calculation for a maximum flux density of 13,000 gauss is used. For transformers utilizing 26 gauge laminations, a design calculation for a maximum flux density of 11,500 gauss is used. Maximum core losses are limited to 0.7 watts per pound or less. The transformer efficiency shall be no less than 94% and voltage regulation from a "no load" to a "full rated load" condition shall not exceed 5%. The transformer core and coil are constructed from materials with a Class "H" (180°C) operation rating. The transformer lead wires are sized for a minimum cross sectional area of 500 circular-mils per ampere of rated current. The transformer lead wires are silver brazed to the coil magnet wire, taped, and covered with Class "H" silicon impregnated sleeving.
- 4.4 After fabrication, the transformer shall successfully pass a dielectric strength test, as per CSA Standard requirements, between the primary and secondary windings and between each winding and the lamination core.
- 4.5 The transformer dielectric and thermal properties are further enhanced by dipping in a thermo-setting varnish (Class "H") until the entire body of the transformer is saturated. The transformer is then oven baked for a suitable period until such time that the varnish coating has hardened to provide a suitable environmental seal.

#### **5.0 INSTRUMENT PANEL**

- 5.1 The instrument panel for Slimline rectifiers is constructed from a minimum of 0.1875" NEMA Grade "XX" laminated phenolic, rated for Class "B" (105°C) operation.

#### **6.0 RECTIFYING DEVICES**

- 6.1 The rectifier circuit consists of a single molded diode bridge module. The module is sized in excess of 200% of the nominal current at rated rectifier output. The module is sized for a minimum Peak Inverse Voltage (PIV) rating of 300% of the voltage impressed on the device, or 600 volts, whichever is greater. Diode modules with a higher PIV rating are available on request.
- 6.2 The molded diode bridge module is mounted to a suitable sized heatsink. The heatsink is fabricated from gold anodized aluminum to enhance the thermal transfer of the heat generated by the diode module to the ambient air. The heatsink is sized to ensure that the case temperature of the diode module does not exceed 100°C at rated ambient

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and rated rectifier DC output. The heatsink assembly is constructed to allow for proper diode cooling via natural air convection. Fan cooling is not permitted.

## **7.0 MONITORING COMPONENTS**

- 7.1 The Slimline rectifiers are constructed with two continuously reading analog meters for monitoring of the rectifier DC output voltage and current. The ammeter is a direct reading type with an internal shunt. The meters are an edgewise type with a scale length of 1.15". The metering accuracy shall be 5% of FSD.
- 7.2 The Slimline rectifiers are also supplied a shunt, mounted on the front of the instrument panel, to allow for verification of the DC current. The standard shunt utilized is a Holloway "JB" type with an accuracy of 0.25%.

## **8.0 PROTECTIVE DEVICES**

- 8.1 The Slimline rectifiers are constructed with a combination switch / fuseholder to provide "OFF-ON" control, short-circuit protection, and input overload protection. The switch / fuseholder is provided with a slow-blow type fuse to avoid fuse operation due to transformer in-rush current or other minor transients. The fusing is sized for the next industry standard current rating above the maximum AC input current rating of the rectifier.
- 8.2 The Slimline rectifiers are constructed with slow-blow type fusing in one line of the AC secondary of the transformer. This fusing provides protection for the rectifier components against output short circuit or overload conditions. The fusing is sized to allow for proper rectifier operation up to 110% of rated output. A spare shall be supplied for each fuse utilized in the rectifier.
- 8.3 The Slimline rectifiers are protected against lightning and other surges by Metal Oxide Varistor (MOV) devices. The rectifier AC input is protected by a disk style MOV with a minimum extreme surge duty rating of 8 KA, based on a 8X20us wave, and an AC voltage rating that corresponds to the nominal AC input rating of the rectifier shall be used. The rectifier DC output is protected by a disk style MOV with a minimum extreme surge duty rating of 8 KA, based on a 8X20us wave, and a DC voltage rating as close as practical to the maximum peak voltage output rating of the rectifier. The DC surge arrester is sized such that it conducts the surge current and clamps the transient voltage at a level below the PIV rating of the diodes. The bridge diodes are protected from surges by a disk style MOV with a minimum extreme surge duty rating of 8 KA, based on a 8X20us wave, across the AC input to the bridge

## **9.0 ELECTRICAL CONNECTIONS**

- 9.1 Approximately 4 feet of cable is supplied with the Slimline rectifier for connection of the 115 Volt AC input and electrical ground.
- 9.2 The DC output terminals for the Slimline rectifier are compression type lug terminals suitably sized for the rated DC output current of the rectifier. The DC terminals are located on the lower front of the instrument panel and typically labeled as "ANODE (+)" and "STRUCTURE (-)".

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- 9.3 All electrical wiring within the rectifier is CSA Type TEW wire with a temperature rating of 105°C or Type Exane cable with a temperature rating of 110°C. The wire is sized as per the manufacturers recommendations for the maximum current through the wire.
- 9.4 All electrical hardware used within the Slimline rectifiers is copper or brass with an electroless nickel-plating for superior atmospheric corrosion protection. All electrical connections utilize the “double-nut” method of fastening resulting in all electrical connection points being compressed between two nut / lockwasher assemblies. No electrical connections will rely on the compression properties of the panel material to maintain a secure connection. All electrical studs and connection bars are suitably sized for the maximum rated current through them.

## **10.0 DOCUMENTATION & LABELING**

- 10.1 The rectifier shall be provided with a permanently imprinted nameplate with the following information:
- a) Manufacturer Name
  - b) Model Designation
  - c) Serial Number
  - d) AC Input Voltage
  - e) AC Input Current
  - f) AC Input Frequency / Phase
  - g) Rated DC Output Voltage
  - h) Rated DC Output Current
  - i) Maximum Operating Ambient (°C)
  - j) Enclosure Type
- 10.2 The components on the front of the instrument panel are identified via vinyl adhesive labels with black lettering on a white background, silk-screening or by 1/16” lamicoid (plastic laminate), adhesive type labels with white lettering on a black background.
- 10.3 Each rectifier is supplied with a comprehensive data package, enclosed in a waterproof envelope and placed inside of the enclosure door. The data package includes a manual with details on installation, general operation, maintenance, and troubleshooting tips. A detailed electrical schematic and a parts / data page are also provided. Formalized rectifier test results (detailed below) may be optionally requested for inclusion in the data package.

## **11.0 TESTING AND QUALITY CONTROL**

- 11.1 Each rectifier main transformer is subject to and has successfully passed the following electrical performance tests prior to installation into a rectifier unit.
- a) Excitation current and no-load secondary voltage.
  - b) Voltage, current, and conversion efficiency at rated load.
  - c) Voltage, current, and conversion efficiency at 115% of rated load.
- 11.2 Each rectifier is thoroughly mechanically inspected; both during and after the manufacturing process, to ensure that the specification parameters indicated previously have been adhered to. Any discrepancies are documented, reviewed and corrected prior to electrical testing. Overall workmanship quality is also reviewed.

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- 11.3 Each rectifier is subject to dielectric strength testing as per CSA Standard requirements and successfully passes this testing prior to further electrical testing.
- 11.4 Each rectifier is subject to and successfully passes the following electrical performance tests at rated DC output prior to release for final packaging.
  - a) AC input voltage and current.
  - b) Apparent power, effective power, & power factor.
  - c) DC output voltage, current, wattage, and ripple voltage.
  - d) Overall conversion efficiency.
- 11.5 Each rectifier meter is checked for calibration accuracy to ensure the specifications indicated previously have been met.
- 11.6 After installation into the required enclosure, the rectifier is subject to a final overall inspection including:
  - a) Documentation and labeling.
  - b) Overall construction.
  - c) Protective barriers.
  - d) Adherence to the general specification and customer specific requirements.